



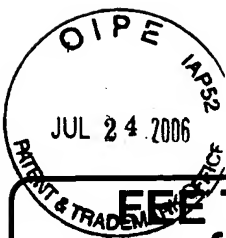
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<b>TRANSMITTAL FORM</b> <i>(to be used for all correspondence after initial filing)</i>		Application No.	10/038,076
		Filing Date	January 2, 2002
		First Named Inventor	Allen D. Feller
		Art Unit	1714
		Examiner Name	Toomer, Cephia D.
Total Number of Pages in This Submission	22	Attorney Docket Number	42390P9433

ENCLOSURES (check all that apply)		
<input checked="" type="checkbox"/> Fee Transmittal Form  <input checked="" type="checkbox"/> Fee Attached  <input type="checkbox"/> Amendment / Response  <input type="checkbox"/> After Final <input type="checkbox"/> Affidavits/declaration(s)  <input type="checkbox"/> Extension of Time Request  <input type="checkbox"/> Express Abandonment Request  <input type="checkbox"/> Information Disclosure Statement  <input type="checkbox"/> PTO/SB/08  <input type="checkbox"/> Certified Copy of Priority Document(s)  <input type="checkbox"/> Response to Missing Parts/Incomplete Application  <input type="checkbox"/> Basic Filing Fee <input type="checkbox"/> Declaration/POA  <input type="checkbox"/> Response to Missing Parts under 37 CFR 1.52 or 1.53	<input type="checkbox"/> Drawing(s)  <input type="checkbox"/> Licensing-related Papers  <input type="checkbox"/> Petition  <input type="checkbox"/> Petition to Convert a Provisional Application  <input type="checkbox"/> Power of Attorney, Revocation Change of Correspondence Address  <input type="checkbox"/> Terminal Disclaimer  <input type="checkbox"/> Request for Refund  <input type="checkbox"/> CD, Number of CD(s) <input type="checkbox"/> Landscape Table on CD	<input type="checkbox"/> After Allowance Communication to TC  <input type="checkbox"/> Appeal Communication to Board of Appeals and Interferences  <input checked="" type="checkbox"/> Appeal Communication to TC (Appeal Notice, Brief, Reply Brief)  <input type="checkbox"/> Proprietary Information  <input type="checkbox"/> Status Letter  <input checked="" type="checkbox"/> Other Enclosure(s) (please identify below): <div style="border: 1px solid black; padding: 5px; margin-top: 5px;">-return receipt postcard</div>
Remarks		

SIGNATURE OF APPLICANT, ATTORNEY, OR AGENT	
Firm or Individual name	Angelo J. Gaz, Reg. No. 45,907 BLAKELY, SOKOLOFF, TAYLOR & ZAFMAN LLP
Signature	
Date	July 17, 2006

CERTIFICATE OF MAILING/TRANSMISSION			
I hereby certify that this correspondence is being deposited with the United States Postal Service on the date shown below with sufficient postage as first class mail in an envelope addressed to: Mail Stop Appeal Brief-Patents, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.			
Typed or printed name	Amber D. Saunders		
Signature		Date	July 17, 2006



# FEE TRANSMITTAL for FY 2005

Patent fees are subject to annual revision.

## Complete if Known

Application Number	10/038,076
Filing Date	January 2, 2002
First Named Inventor	Allen D. Feller
Examiner Name	Toomer, Cephia D.
Art Unit	1714
Attorney Docket No.	42390P9433

☐ Applicant claims small entity status. See 37 CFR 1.27.

TOTAL AMOUNT OF PAYMENT (\$) 500.00

## METHOD OF PAYMENT (check all that apply)

☒ Check ☐ Credit card ☐ Money Order ☐ None ☐ Other (please identify): \_\_\_\_\_

☒ Deposit Account Deposit Account Number: 02-2666 Deposit Account Name: Blakely, Sokoloff, Taylor & Zafman LLP

For the above-identified deposit account, the Director is hereby authorized to: (check all that apply)

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under 37 CFR §§ 1.16, 1.17, 1.18 and 1.20.

## FEE CALCULATION

### 1. EXTRA CLAIM FEES

Total Claims	Extra Claims	Fee from below	Fee Paid
16	20*	0	\$0.00
3	3*	0	\$0.00
Multiple Dependent			
Large Entity	Small Entity		
Fee Code	Fee Code	Fee Description	
1202 50	2202 25	Claims in excess of 20	
1201 200	2201 100	Independent claims in excess of 3	
1203 360	2203 180	Multiple Dependent claim, if not paid	
1204 790	2204 395	**Reissue independent claims over original patent	
1205 300	2205 150	**Reissue claims in excess of 20 and over original patent	
SUBTOTAL (1)		(\$)	0.00

\*or number previously paid, if greater, For Reissues, see below

### 2. ADDITIONAL FEES

Large Entity	Small Entity	Fee Description	Fee Paid
Fee Code	Fee Code		
1051 130	2051 65	Surcharge - late filing fee or oath	
1052 50	2052 25	Surcharge - late provisional filing fee or cover sheet.	
2053 130	2053 130	Non-English specification	
1251 120	2251 60	Extension for reply within first month	
1252 450	2252 225	Extension for reply within second month	
1253 1,020	2253 510	Extension for reply within third month	
1254 1,590	2254 795	Extension for reply within fourth month	
1255 2,160	2255 1,080	Extension for reply within fifth month	
1401 500	2401 250	Notice of Appeal	
1402 500	2402 250	Filing a brief in support of an appeal	500.00
1403 1,000	2403 500	Request for oral hearing	
1451 1,510	2451 1,510	Petition to institute a public use proceeding	
1460 130	2460 130	Petitions to the Commissioner	
1807 50	1807 50	Processing fee under 37 CFR 1.17(q)	
1806 180	1806 180	Submission of Information Disclosure Stmt	
1809 790	1809 395	Filing a submission after final rejection (37 CFR § 1.129(a))	
1810 790	2810 395	For each additional invention to be examined (37 CFR § 1.129(b))	
Other fee (specify)			
SUBTOTAL (2)		(\$)	500.00

## SUBMITTED BY

## Complete (if applicable)

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Signature		Date	07/17/06		



PATENT  
Attorney's Docket No. 042390.P9433

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application for:

**Allen D. Feller, et al.**

Serial No.: 10/038,076

Filed: January 2, 2002

**For: METHOD FOR IMPROVING  
CHEMICAL MECHANICAL POLISH  
ENDPOINT SIGNALS BY USE OF  
CHEMICAL ADDITIVES**

Examiner: Toomer, Cephia D.

Art Unit: 1714

Confirmation No.: 7335

**APPEAL BRIEF**

Mail Stop Appeal Brief-Patents  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Dear Sir:

Applicant (hereinafter "Appellant") submits one copy of the following Appeal Brief pursuant to 37 C.F.R. § 1.192 for consideration by the Board of Patent Appeals and Interferences. Attached please find a check for \$500.00 to cover the cost of filing the opening brief as required by 37 C.F.R. § 41.20(b)(2). Please charge any additional amount due or credit any overpayment to deposit Account No. 02-2666.

07/25/2006 MWOLDGE1 00000039 10038076

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**I. REAL PARTY IN INTEREST**

Allen D. Feller and Kenneth C. Cadien, the parties named in the caption, transferred their rights to that which is disclosed in the subject application "Method of Improving Chemical Mechanical Polish Endpoint Signals by Use of Chemical Additives" to Intel Corporation of Santa Clara, California. Thus, as the owner at the time the brief is being filed, Intel Corporation of Santa Clara, California is the real party in interest.

**II. RELATED APPEALS AND INTERFERENCES**

There are no other appeals or interferences that will directly affect or be directly affected by or have a bearing on the Board's decision in this Appeal.

**III. STATUS OF CLAIMS**

Claims 1-8 and 10-17 are pending and rejected in this application. Claim 9 has been cancelled and forms no part of this appeal. Claims 1-8 and 10-17 are appealed herein.

**IV. STATUS OF AMENDMENTS**

No amendments have been filed subsequent to the Final Office Action.

**V. SUMMARY OF CLAIMED SUBJECT MATTER**

Three independent claims (claims 1, 4 and 12) and two dependent claims (claims 3 and 16) are presented in this appeal.

Independent claim 1 describes a method comprising:  
removing a material from a surface of a wafer by chemical mechanical polishing the wafer with a slurry comprising oxidation agent for the material and a buffer; and  
(see Appellants' specification features 308, 310, 114 and 116, figures 3-4, paragraphs 6-9;

block 710, figure 7, and paragraph 35, which when summarized, without limitation thereto, describe, for example, removing excess tungsten 310 and adhesion layer 308 such that via 110 is flush with ILD layer 204 by chemical mechanical polishing with a slurry having an abrasive such as silica and a chemical reactive solution such as water, the slurry including an oxidation agent for the tungsten, such as hydrogen peroxide, and a buffer)

monitoring a signal representative of current required to rotate the wafer as a measure of a material removal endpoint, (see Appellants' specification curves 640 and 645 of figure 6, paragraphs 30-34; block 720 of figure 7 and paragraph 35, which when summarized, without limitation thereto, for example describe monitoring a current such as using current meter 521 of figure 5, wherein the current is required by motor 520 to drive carrier 516 which rotates substrate 500 on polishing pad 512, and wherein the current is a measure of the endpoint of removal of blanket tungsten layer 310 to form tungsten 114, see figure 4 and paragraph 31, such as indicated by region 630 of figure 6 where a greater current demand than region 610 is required because when layer 310 is polished to form tungsten 114, the coefficient of friction between pad 512 and ILD 204 is greater than the coefficient of friction between pad 512 and layer 310)

wherein the buffer in the slurry is present in an amount sufficient to at least double a differential between a signal measured at a material removal start point and the material removal endpoint relative to a slurry without the buffer. (See Appellants' specification curve 645, region 625 of figure 6, paragraphs 31 and 33-34; and block 730 of figure 7 and paragraph 36, which when summarized, without limitation thereto, for example to describe where a buffer of a weak organic acid/salt pair, such as citric acid and potassium citrate as described at paragraphs 27-29, are present in an amount so that the hydrogen ions generated in the oxidation of the tungsten metal in the CMP process are absorbed, thus removing the localized acidic regions that cause non-uniformities in the polishing of blanket tungsten layer 310, thus contributing to a quick and sharp transition region or clearing time 625 in the CMP of tungsten which provides a more ascertainable change in motor current over a shorter period of time, such as to at least double differential signal 645 between signal 610 measured at a start point or point

during which tungsten layer 310 is being removed and signal 635 at an endpoint at which blanket tungsten 310 has been removed so that the only tungsten in contact with pad 512 is tungsten on the top of via 110. The differential in signal may be as shown by transition region 625 which has at least twice as large a steep slope and differential signal than transition 620 of curve 640 for a slurry without the buffer. Such an increase in endpoint signal increases the reliability of the polished endpoint and reduces the failure rate as noted in paragraph 34 of the application).

Dependent claim 3 describes a method, further comprising buffering with a weak organic acid/salt pair from the group consisting of citric acid/potassium citrate, acetic acid/potassium acetate and ascorbic acid/potassium ascorbate. (See Appellants' specification paragraphs 26-28).

Independent claim 4 describes a composition comprising:

a slurry for chemical mechanical polishing a metal material; an oxidizing agent for the metal material; an abrasive; and (see Appellants' specification features 308, 310, 114 and 116, figures 3-4, paragraphs 6-9; block 710, figure 7, and paragraph 35, which when summarized, without limitation thereto, describe, for example, removing excess tungsten 310 and adhesion layer 308 such that via 110 is flush with ILD layer 204 by chemical mechanical polishing with a slurry having an abrasive such as silica and a chemical reactive solution such as water, the slurry including an oxidation agent for the tungsten, such as hydrogen peroxide, and a buffer).

a buffer present in an amount sufficient to at least double a differential between a signal measured at a material removal start point and the material removal endpoint relative to a slurry without the buffer; wherein the composition is suitable for use in a chemical mechanical polish process. (See Appellants' specification curve 645, region 625 of figure 6, paragraphs 31 and 33-34; and block 730 of figure 7 and paragraph 36, which when summarized, without limitation thereto, for example describe where a buffer of a weak organic acid/salt pair, such as citric acid and potassium citrate as described at paragraphs 27-29, are present in an amount so that the hydrogen ions generated in the

oxidation of the tungsten metal in the CMP process are absorbed, thus removing the localized acidic regions that cause non-uniformities in the polishing of blanket tungsten layer 310, thus contributing to a quick and sharp transition region for clearing time 625 in the CMP of tungsten which provides a more ascertainable change in motor current over a shorter period of time, such as to at least double differential signal 645 between signal 610 measured at a start point or point during which tungsten layer 310 is being removed and signal 635 at an endpoint at which blanket tungsten 310 has been removed so that the only tungsten in contact with pad 512 is tungsten on the top of via 110. The differential in signal may be as shown by transition region 625 which has at least twice as large a steep slope and differential signal than transition 620 of curve 640 for a slurry without the buffer. Such an increase in endpoint signal increases the reliability of the polished endpoint and reduces the failure rate as noted in paragraph 34 of the application).

Independent claim 12 describes a kit comprising:

a slurry for chemical mechanical polishing a metal material; an oxidizing agent for the metal material; an abrasive; and (see Appellants' specification features 308, 310, 114 and 116, figures 3-4, paragraphs 6-9; block 710, figure 7, and paragraph 35, which when summarized, without limitation thereto, describe, for example, removing excess tungsten 310 and adhesion layer 308 such that via 110 is flush with ILD layer 204 by chemical mechanical polishing with a slurry having an abrasive such as silica and a chemical reactive solution such as water, the slurry including an oxidation agent for the tungsten, such as hydrogen peroxide, and a buffer)

a buffer in an amount sufficient to at least double a differential between a signal measured at a material removal start point and the material removal endpoint relative to a slurry without the buffer, wherein the slurry, the oxidizing agent, the abrasive, and the buffer are to be combined into a polish suitable for a chemical mechanical polish operation. (See Appellants' specification curve 645, region 625 of figure 6, paragraphs 31 and 33-34; and block 730 of figure 7 and paragraph 36, which when summarized, without limitation thereto, to describe for example where a buffer of a weak organic



acid/salt pair, such as citric acid and potassium citrate as described at paragraphs 27-29, are present in an amount so that the hydrogen ions generated in the oxidation of the tungsten metal in the CMP process are absorbed, thus removing the localized acidic regions that cause non-uniformities in the polishing of blanket tungsten layer 310, thus contributing to a quick and sharp transition region for clearing time 625 in the CMP of tungsten which provides a more ascertainable change in motor current over a shorter period of time, such as to at least double differential signal 645 between signal 610 measured at a start point or point during which tungsten layer 310 is being removed and signal 635 at an endpoint at which blanket tungsten 310 has been removed so that the only tungsten in contact with pad 512 is tungsten on the top of via 110. The differential in signal may be as shown by transition region 625 which has at least twice as large a steep slope and differential signal than transition 620 of curve 640 for a slurry without the buffer. Such an increase in endpoint signal increases the reliability of the polished endpoint and reduces the failure rate as noted in paragraph 34 of the application).

Dependent claim 16 describes a kit, further comprising a buffer that is a weak organic acid/salt pair from the group consisting of citric acid/potassium citrate, acetic acid/potassium acetate and ascorbic acid/potassium ascorbate. (See Appellants' specification paragraphs 26-28).

## **VI. GROUND OF REJECTION TO BE REVIEWED ON APPEAL**

The grounds of rejection involved in this appeal are as follows:

Claims 1-8 and 10-17 are rejected under 35 U.S.C. § 103(a) as being unpatentable over U.S. Patent Application No. 2001/0037821 to Staley et al. (Staley).

## **VII. ARGUMENT**

### **A. Overview of the Prior Art**

#### **1. Overview of Staley**

Staley teaches a multi-component polishing and/or cleaning composition wherein the components are mixed at the point-of-use or immediately before delivery to the point-of-use (Abstract). Staley describes various components that may or may not be used in embodiments of the polishing and/or cleaning compositions (paragraphs 12-25). Those components include an abrasive, an oxidizing agent, a catalyst, a film forming agent, a complexing agent, a surfactant and a stabilizer (see page 2, paragraph 13 through page 3, paragraph 22). In addition, Staley teaches process sensors to detect changes in polishing or cleaning conditions as the process of CMP proceeds or reaches an endpoint to achieve appropriate polishing depth (see paragraph 39). Specifically, Staley teaches that, for example, sensors can determine the thickness of the substrate or any part thereof (e.g., using radiation, laser, or light-type detection devices), determine a change in the pH of the polishing or cleaning compositions (e.g., by using pH sensors), detect changes in the friction or torque between the polishing pad and the substrate (e.g., by detecting a change in the current flow on the platen or carrier drive motors), and/or detect changes in the electrical conductivity of the substrate (e.g., via electrodes measuring the current flow through the substrate (see paragraph 39). However, Staley does not teach or suggest that there is a causal connection or other link between ingredients of a buffer or an amount of a buffer and changes in the friction or torque between the polishing pad and the surface (see end of paragraph 39).

### **B. Rejection of Claims 1-8 and 10-17 Under 35 U.S.C. § 103(a)**

The Patent Office rejects claims 1-8 and 10-17 under 35 U.S.C. §103(a) as being anticipated by U. S. Patent Publication No. 2001/0037821 to Staley et al. (Staley).

1. Claims 1-8 and 10-17

Appellants respectfully disagree with the rejection above and submit that claims 1-3 (e.g., as claims 2-3 depend from claim 1) are allowable for at least the reason that Staley does not teach or suggest a method including removing material from a surface of a wafer by chemical mechanical polishing the wafer with a slurry comprising an oxidation agent and a buffer wherein the buffer is present in an amount sufficient to at least double a differential between a signal measured at a material removal start point and the material removal endpoint relative to a slurry without the buffer. For example, at least doubling a differential as required by claim 1 provides the benefit of a more ascertainable change in motor current over a shorter period of time such as to increase the reliability of the polished endpoint process and reduce the failure rate for wafer manufacturing as described at paragraph 34 of the Appellants' specification.

Staley teaches a multi-component polishing and/or cleaning composition wherein the components are mixed at the point-of-use or immediately before delivery to the point-of-use (Abstract). Staley describes various components that may or may not be used in embodiments of the polishing and/or cleaning compositions (paragraphs 12-25). Those components include an abrasive, an oxidizing agent, a catalyst, a film forming agent, a complexing agent, a surfactant and a stabilizer (see page 2, paragraph 13 through page 3, paragraph 22. In addition, Staley teaches process sensors to detect changes in polishing or cleaning conditions as the process of CMP proceeds or reaches an endpoint to achieve appropriate polishing depth (see paragraph 39). Specifically, Staley teaches that, for example, sensors can determine the thickness of the substrate or any part thereof (e.g., using radiation, laser, or light-type detection devices), determine a change in the pH of the polishing or cleaning compositions (e.g., by using pH sensors), detect changes in the friction or torque between the polishing pad and the substrate (e.g., by detecting a change in the current flow on the platen or carrier drive motors), and/or detect changes in the electrical conductivity of the substrate (e.g., via electrodes measuring the current flow through the substrate (see paragraph 39).

However, Staley does not teach or suggest that there is a causal connection or other link between ingredients of a buffer or an amount of a buffer and changes in the friction or torque between the polishing pad and the surface (see end of paragraph 39).

On page 2 of the Final Office Action mailed January 30, 2006, the Patent Office pointed to the complexing agents of Staley as inherently having properties of a buffer. Without conceding that such complexing agents have such property, Appellants fail to find any disclosure or motivation in Staley to use complexing agents or any other component in an amount to at least double a differential between a signal measured at a material removal start point and the material removal endpoint relative to a slurry without the buffer. Simply saying that a component of a slurry is a buffer does not motivate or place that component in an amount sufficient to at least double a differential as required by the claim.

Moreover, on page 3 of the Final Office Action, the Patent Office asserts that one skilled in the art would optimize the proportions of the “buffer” (i.e., the complexing agent) through routine experimentation for best results as that optimization would be a result effective variable. However, the Patent Office does not identify either what the “best results” are what the “result effective variables” would be. Specifically, as noted above, Staley makes no link or suggestion of any relationship between the ingredients of a buffer, or an amount of a buffer and the friction or torque between the polishing pad and the substrate. More particularly, there is no teaching or suggestion in Staley that the ingredients of a buffer, or an amount of a buffer is a variable that changes the result of a current required to rotate a wafer at a material removal endpoint or at a material removal start point. Specifically, Staley does not suggest or motivate increasing a differential signal to increase reliability of polished endpoint and/or reduce failure right.

Thus, although the Patent Office points out that Staley teaches that components can exist in the form of a salt, an acid, or as a partial salt, there is no description or suggestion that any single ingredient, or combination of ingredients could or should be

included in a buffer to double a differential signal as claimed. Moreover, there is no description or suggestion that any amount of a single ingredient or a combination of ingredients should be selected to double a differential signal as claimed. For at least the reason that Staley does not disclose, teach, or suggest the above noted limitations of claim 1, Appellants' respectfully request the Board overturn the rejection above for claims 1-3.

Next, the Patent Office's argument that because Staley describes sensors to detect changes in friction or torque, it is obvious to include proper ingredients in a buffer, and to include an amount of the proper ingredients in the buffer sufficient to at least double a differential, as claimed, is also impermissible hindsight because the argument presumes either that Staley teaches an amount of buffer to double a differential, or that Staley teaches a motive of doubling the differential. As the Patent Office points out on pages 3 and 4 in the Final Office Action, these teachings are not in Staley. In other words, the Patent Office's cited teaching of an amount of buffer sufficient to double a differential presumes a motivation to double the differential; and the Patent Office's cited motive to double the differential presumes a teaching of a sufficient amount of an appropriate buffer that can double the differential. However, since neither the motivation, nor the teaching exists in Staley, they can be derived only from Appellants' claims, and are therefore impermissible hindsight. Hence, for at least these additional reasons, Appellants respectfully request the Board overturn the rejection above for claims 1-3.

Appellants also respectfully disagree with the rejection above of claims 4-8 and 10-11 (e.g., as claims 5-8 and 10-11 depend from claim 4), and submits that those claims are allowable over Staley for at least the reason that claims 4-8 and 10-11 relate to a composition including a slurry, an oxidizing agent, an abrasive and a buffer. The buffer is present in an amount sufficient to at least double a differential between a signal measured at a material removal start point and the material removal endpoint relative to a slurry without the buffer. Appellants believe claims 4-8 and 10-11 are not anticipated or rendered obvious over Staley for the reasons stated above with respect to

claims 1-3 that Staley does not teach a buffer present in such sufficient amount as required by claim 4. Hence, Appellants respectfully request the Board overturn the rejection above for claims 4-8 and 10-11.

Next, Appellants disagree with the rejection above of claims 12-17 and submit that claims 12-17 (e.g., as claims 13-17 depend from claim 12) are allowable over Staley for at least the reason that claims 12-17 relate to a kit. The kit includes, among other things, a slurry, an oxidizing agent, an abrasive and a buffer in an amount sufficient to at least double a differential between a signal measured at a material removal start point and the material removal endpoint relative to a slurry without the buffer. As noted above with respect to claims 1-3, Staley does not teach or provide any motivation for a buffer in such sufficient amount as required by claim 12. Hence, Appellants respectfully request the Board overturn the rejection above for claims 12-17.

## **2. Dependent Claims 3 and 16**

In addition to the reasons above for claim 1, Appellants respectfully disagree with the rejection above and submit that dependent claim 3 (as dependent claim 3 depends from claim 1) is allowable for at least the reason that Staley does not teach or suggest buffering with a weak organic acid/salt pair from the group consisting of citric acid/potassium citrate, acetic acid/potassium acetate and ascorbic acid/potassium ascorbate, as required by claim 3. In fact, in the last paragraph of page 3 of the current Office Action, the Patent Office notes that Staley does not specifically teach that the buffer is an organic acid/salt pair. Moreover, the Patent Office has not identified any description or motivation in Staley for an organic acid/salt pair that is present in an amount to double a differential between a signal measured at a material removal start point and a material removal end point, as required by the claim 3. In addition, the Patent Office has not identified and Appellants are unable to find any teaching or suggestion in Staley of using potassium citrate, potassium acetate, ascorbic acid, or potassium ascorbate in a buffer. Hence, for this additional reason, Appellants respectfully request the Board overturn the rejection above of claim 3.

In addition to the reasons above for claim 1, Appellants respectfully disagree with the rejection above and submit that dependent claim 16 (as dependent claim 16 depends from claim 12) is allowable for at least the reason that Staley does not teach or suggest buffering with a weak organic acid/salt pair from the group consisting of citric acid/potassium citrate, acetic acid/potassium acetate and ascorbic acid/potassium ascorbate, as required by claim 16. An argument analogous to the one above for claim 3 applies here as well. For instance, as noted above for claim 3, the Patent Office has not identified and Appellants are unable to find any teaching or suggestion in Staley of using potassium citrate, potassium acetate, asorbic acid, or potassium ascorbate in a buffer. Hence, for this additional reason, Appellants respectfully request the Board overturn the rejection above of claim 16.

Hence, Appellant respectfully requests the Board overturn the rejection of claims 1-8 and 10-17 as being unpatentable, for at least the reasons noted above.

Respectfully submitted,

BLAKELY, SOKOLOFF, TAYLOR & ZAFMAN

Dated: July 17 2006

By: Angelo J. Gaz

Angelo J. Gaz, Reg. No. 45,907

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**CERTIFICATE OF MAILING:**

I hereby certify that this correspondence is being deposited as First Class Mail, with the United States Postal Service in an envelope with sufficient postage addressed to: Mail Stop Appeal Brief-Patents, Commissioner for Patents, P.O. Box 1450, Virginia, VA 22313-1450.

Amber D. Saunders  
Amber D. Saunders

7/17/06  
Date

## VIII. CLAIMS APPENDIX

The claims involved in this Appeal are as follows:

1. (Previously Presented) A method comprising:  
removing a material from a surface of a wafer by chemical mechanical polishing the wafer with a slurry comprising an oxidation agent for the material and a buffer; and  
monitoring a signal representative of current required to rotate the wafer as a measure of a material removal endpoint,  
wherein the buffer in the slurry is present in an amount sufficient to at least double a differential between a signal measured at a material removal start point and the material removal endpoint relative to a slurry without the buffer.
2. (Original) The method of Claim 1, further comprising:  
buffering with a weak organic acid/salt pair.
3. (Original) The method of Claim 2, further comprising:  
buffering with a weak organic acid/salt from the group consisting of citric acid/potassium citrate, acetic acid/potassium acetate and ascorbic acid/potassium ascorbate.
4. (Previously Presented) A composition comprising:  
a slurry for chemical mechanical polishing a metal material;  
an oxidizing agent for the metal material;  
an abrasive; and  
a buffer present in an amount sufficient to at least double a differential between a signal measured at a material removal start point and the material removal endpoint relative to a slurry without the buffer;  
wherein the composition is suitable for use in a chemical mechanical polish process.



5. (Original) The composition of Claim 4, wherein the oxidizing agent is hydrogen peroxide.
6. (Original) The composition of Claim 4, wherein the buffer is a weak organic acid/salt pair.
7. (Original) The composition of Claim 6, wherein the weak organic acid comprises one of the group consisting of citric acid/potassium citrate, acetic acid/potassium acetate and ascorbic acid/potassium ascorbate.
8. (Previously Presented) The composition of Claim 4, wherein the metal material comprises one of the group consisting of tungsten and titanium nitride.
9. (Canceled)
10. (Original) The composition of Claim 4, wherein the abrasive comprises one of the group consisting of silica and alumina.
11. (Previously Presented) The composition of Claim 4, wherein the endpoint signal of the composition is enhanced over an endpoint signal of a composition comprising a slurry, an oxidizing agent, and an abrasive and without a buffer by at least a factor of two.
12. (Previously Presented) A kit comprising:
  - a slurry for chemical mechanical polishing a metal material;
  - an oxidizing agent for the metal material;
  - an abrasive; and

a buffer in an amount sufficient to at least double a differential between a signal measured at a material removal start point and the material removal endpoint relative to a slurry without the buffer,

wherein the slurry, the oxidizing agent, the abrasive, and the buffer are to be combined into a polish suitable for a chemical mechanical polish operation.

13. (Previously Presented) The kit of Claim 12, wherein the metal material comprises one of the group consisting of tungsten and tantalum nitride.
14. (Original) The kit of Claim 12, wherein the abrasive comprises one of the group consisting of silica or alumina.
15. (Original) The kit of Claim 12, wherein the buffer is an organic acid/salt pair.
16. (Original) The kit of Claim 15, wherein the organic acid comprises one of the group consisting of citric acid/potassium citrate, acetic acid/potassium acetate and ascorbic acid/potassium ascorbate.
17. (Previously Presented) The kit of Claim 12, wherein the endpoint signal of the polish is enhanced over the endpoint signal of a polish comprising a slurry, an oxidizing agent, and an abrasive and without a buffer by at least a factor of two.

**IX. EVIDENCE APPENDIX**

No evidence is submitted with this appeal.

**X. RELATED PROCEEDINGS APPENDIX**

No related proceedings exist.